

WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

866.652.2100

Part Number	Description
1	Left Leg Assembly w/ A10 Clamps Attached
2	Middle Leg Assembly
3A	Upper Curved Vertical w/ A10 Clamps Attached
3	Upper Curved Vertical
4	23" w Horizontal

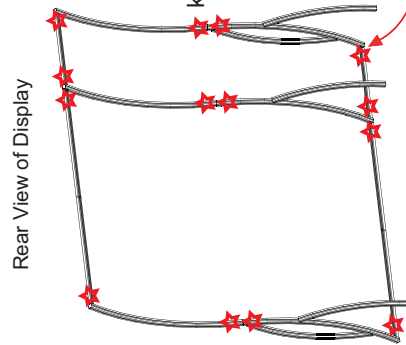


**Step 1:**

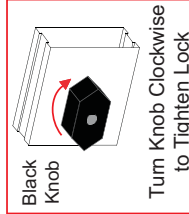
**NOTE:** Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical leg assemblies [1 and 2] together by connecting horizontal extrusions [4] between assemblies tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK and placing it about one inch up from bottom and tightening.
- B) Connect vertical extrusions [3 and 3A] to leg assemblies [1 and 2] using vertical connection bar as shown.
- C) Connect upper horizontal extrusion [4] between verticals [3 and 3A] placing it about one inch down from top.

**NOTE:** Make sure the lock is flush with extrusion before tightening. If lock will not fully engage, gently rock lock and extrusion while turning knob until lock fully opens.



**STAR** indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock

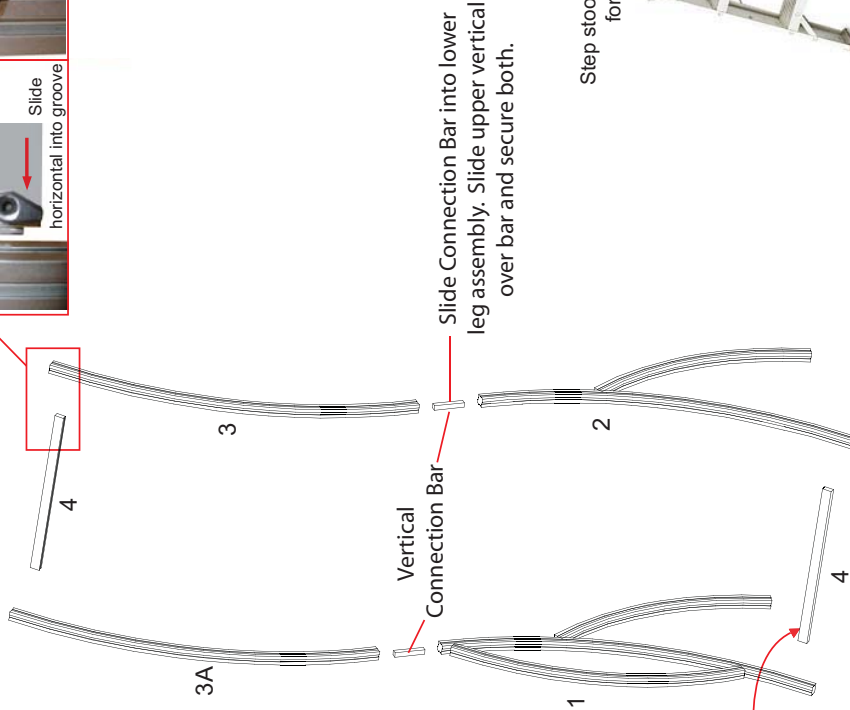
**Step 1**

**NOTE:** When assembling horizontal extrusions they should be placed approximately one inch from TOP and BOTTOM.



Slide horizontal into groove

Assure that a good connection is made and tighten to secure.



Step stool may be required for assembly.



**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

Part Number	Description
5	Right Leg Assembly
6	Upper Curved Vertical
7	69" w Horizontal w/ Hinge Facing UP
8	69" w Horizontal w/ Hinge Facing DOWN

**Step 2:**

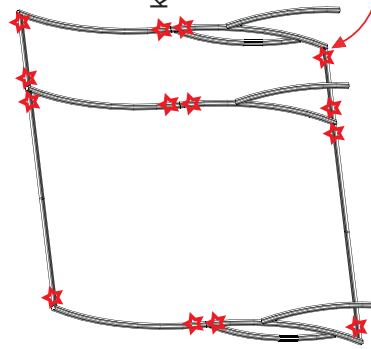
**NOTE:** Can be assembled either face down on floor then lifted upright or upright as shown in drawings.

- A) Connect vertical extrusion [6] to leg assembly [5] using vertical connection bar as shown.
- B) Connect horizontal extrusions [7 and 8] between vertical assemblies by tightening BLACK knobs on backside of extrusion making sure Velcro faces toward BACK.

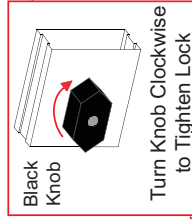
**NOTE: Make sure the lock is flush with extrusion while tightening. If lock will not fully engage, gently rock lock and extrusion until lock fully opens.**



Rear View of Display



**STAR** indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock

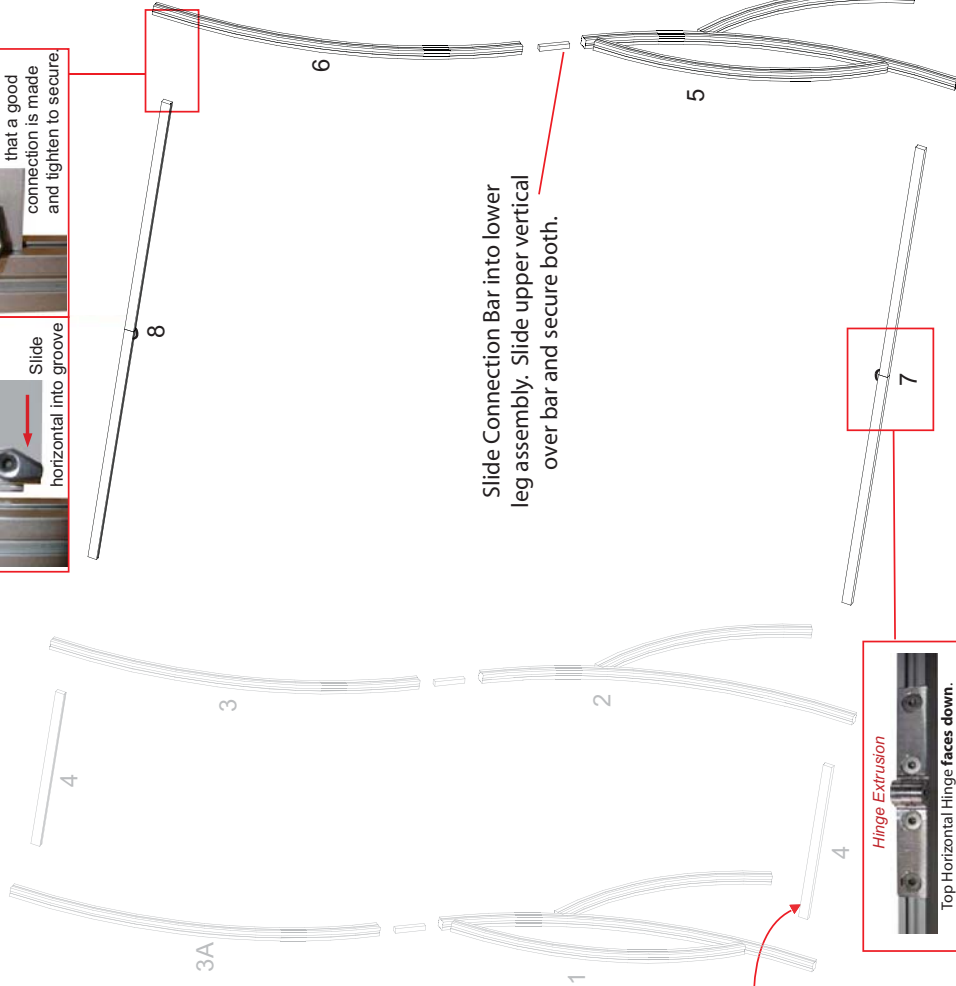
**Step 2**

**NOTE:** When assembling horizontals they should be placed approximately one inch from TOP and BOTTOM.



Slide horizontal into groove

Assure that a good connection is made and tighten to secure

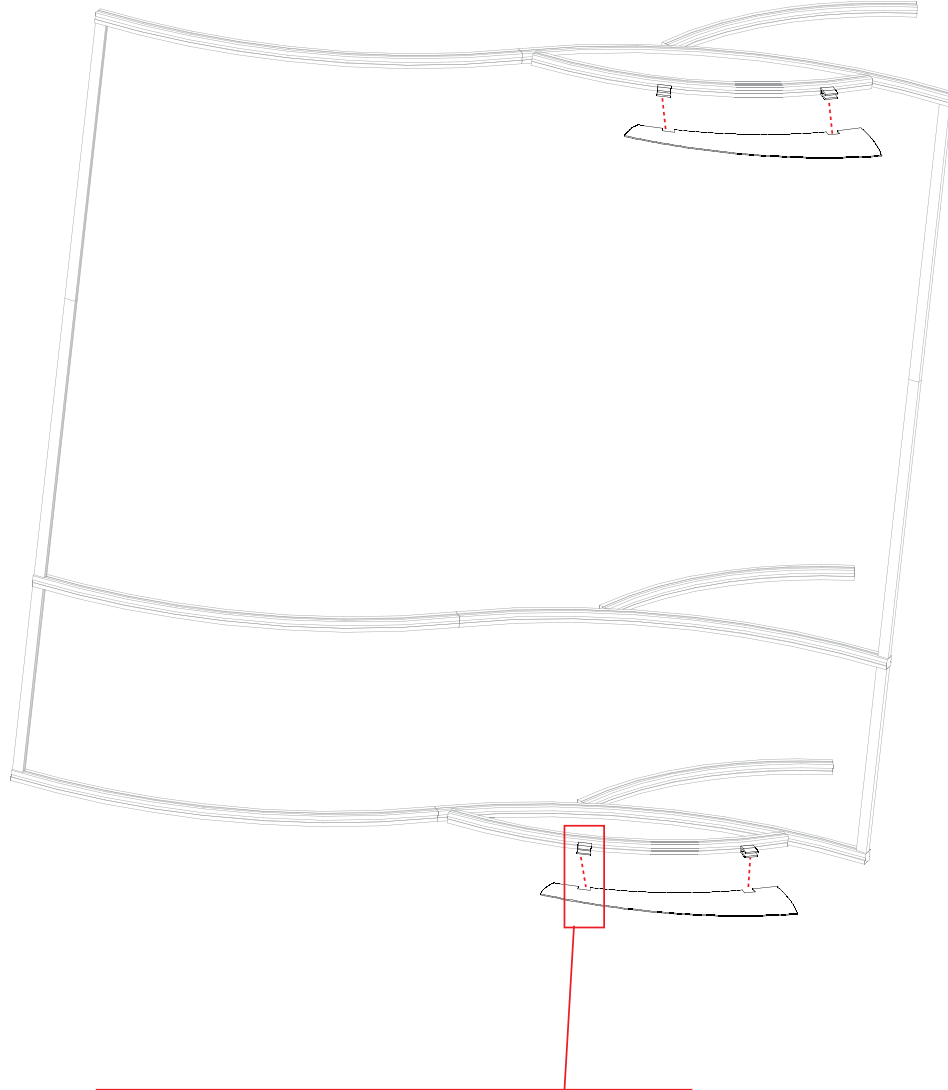


Slide Connection Bar into lower leg assembly. Slide upper vertical over bar and secure both.



Hinge Extrusion  
Top Horizontal Hinge faces down.  
Bottom Horizontal Hinge faces up.

**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

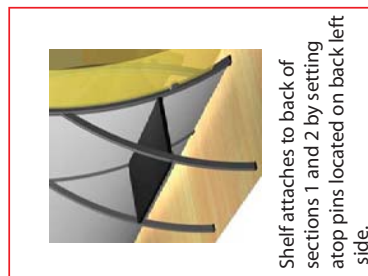
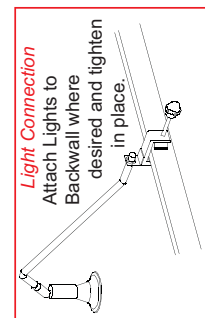
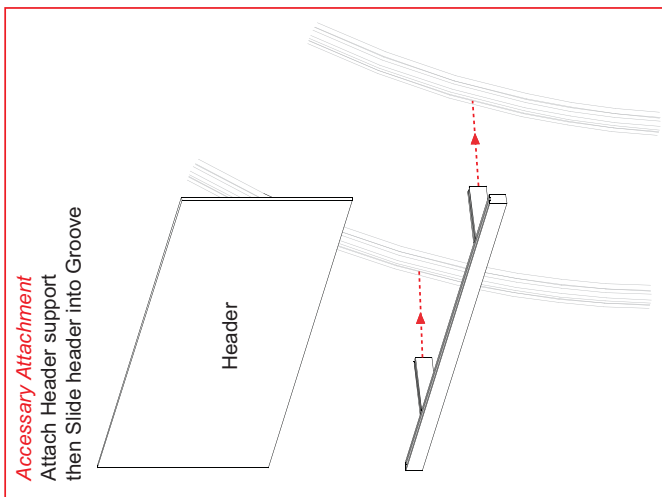
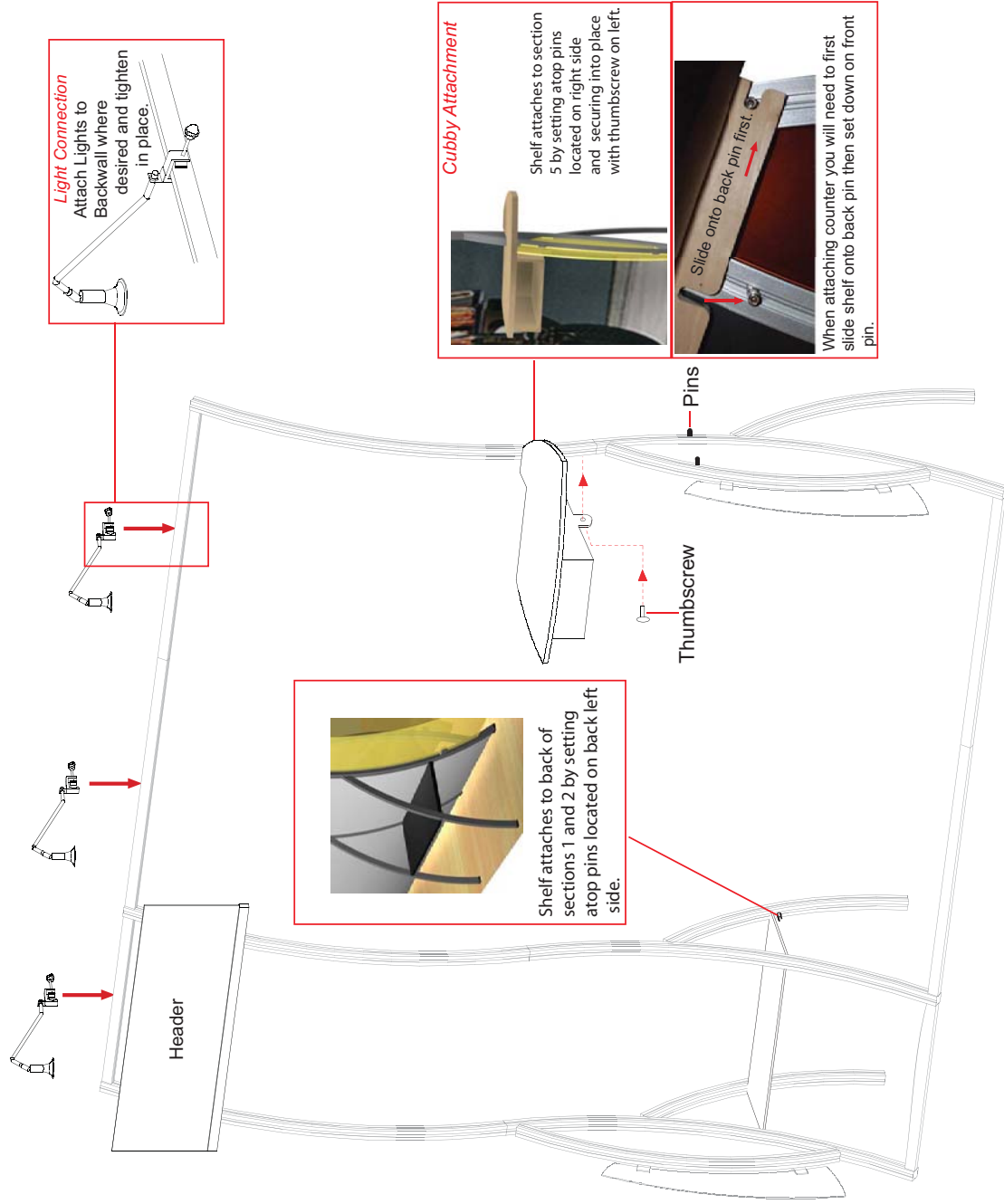


<p>Attach decorative wing and blades to A10's attached to Backwall as shown.</p>	<p><b>Decorative Blade Attachment (if accidentally removed)</b> Slide A10 Clamp into groove of square extrusion.</p>
	<p>When desired location is found, tighten set screw to secure.</p>
	<p>Tighten black plastic set screw to secure Wing in place.</p>

<p>Hex Key Tool (if necessary)</p>	<p>Flathead Screwdriver</p>
--	-----------------------------

WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

866.652.2100



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

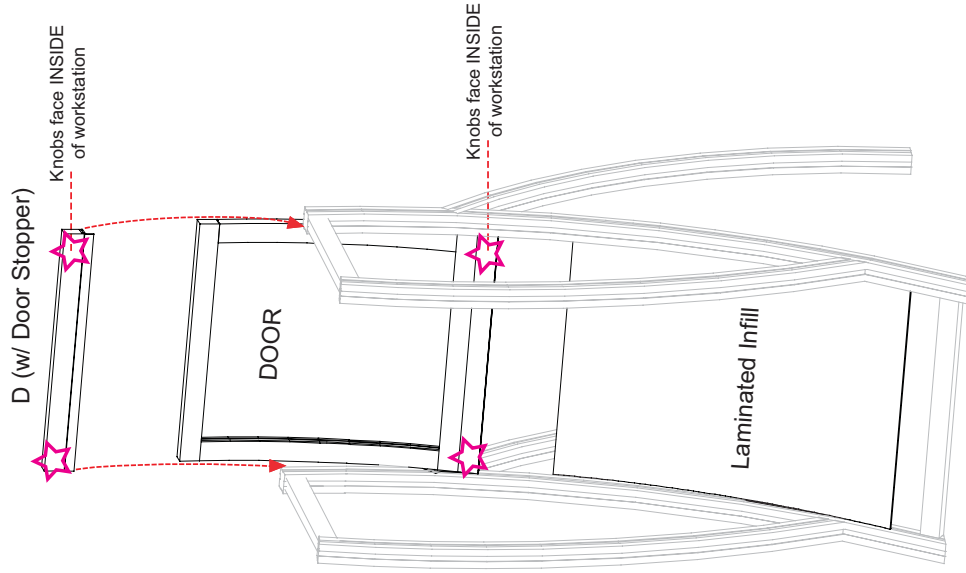
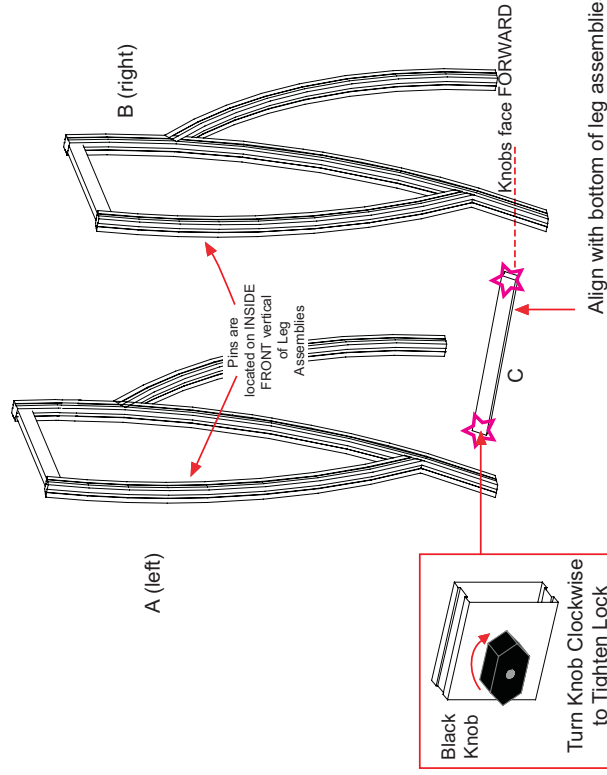
866.652.2100

Part Number	Description
A	Left Leg Assembly
B	Right Leg Assembly
C	Horizontal Extrusion
D	Horizontal Extrusion w/ Door Stopper

Step 1:

- A) Connect lower horizontal extrusion [C] between bottom of leg assemblies [A and B] as shown.
- B) Insert Laminated infill into grooves of leg assemblies [A and B].
- C) Attach extrusion door between leg assemblies [A and B] and atop laminated infill.
- D) Attach upper horizontal extrusion w/ door stopper [D] between leg assemblies [A and B], and set flush with top of legs [A and B].

**NOTE: Make sure the lock is flush with extrusion back and forth while turning knob until lock fully opens.**



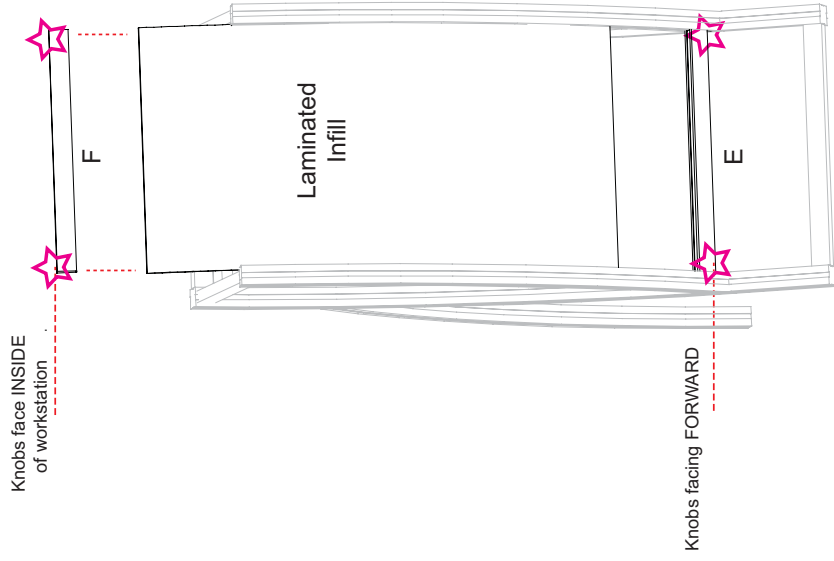
**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

Part Number	Description
E	Horizontal Extrusion
F	Horizontal Extrusion

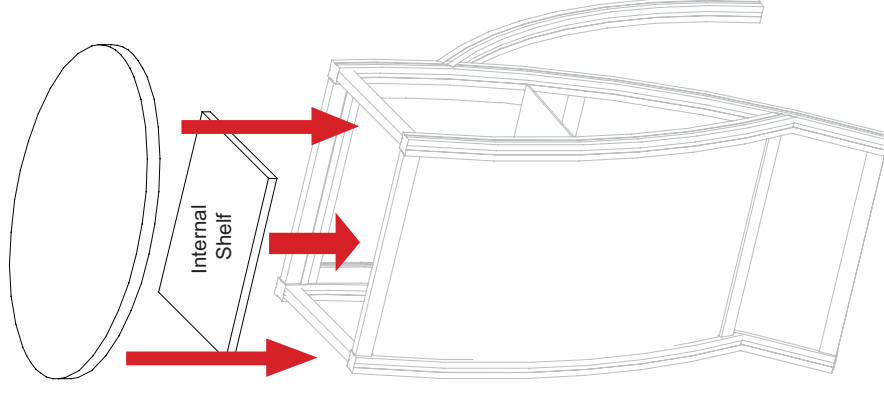
866.652.2100

Step 2:

- A) Attach horizontal extrusion [E] between vertical leg assemblies [A and B] as shown below.
- B) Insert Laminated infill into grooves of vertical leg assemblies [A and B].
- C) Attach upper horizontal extrusion [F] between vertical leg assemblies [A and B] atop infill.
- D) Place internal shelf into assembled pedestal atop pins..
- E) Set Counter atop assembled pedestal and secure with Velcro straps attached to underside of top.

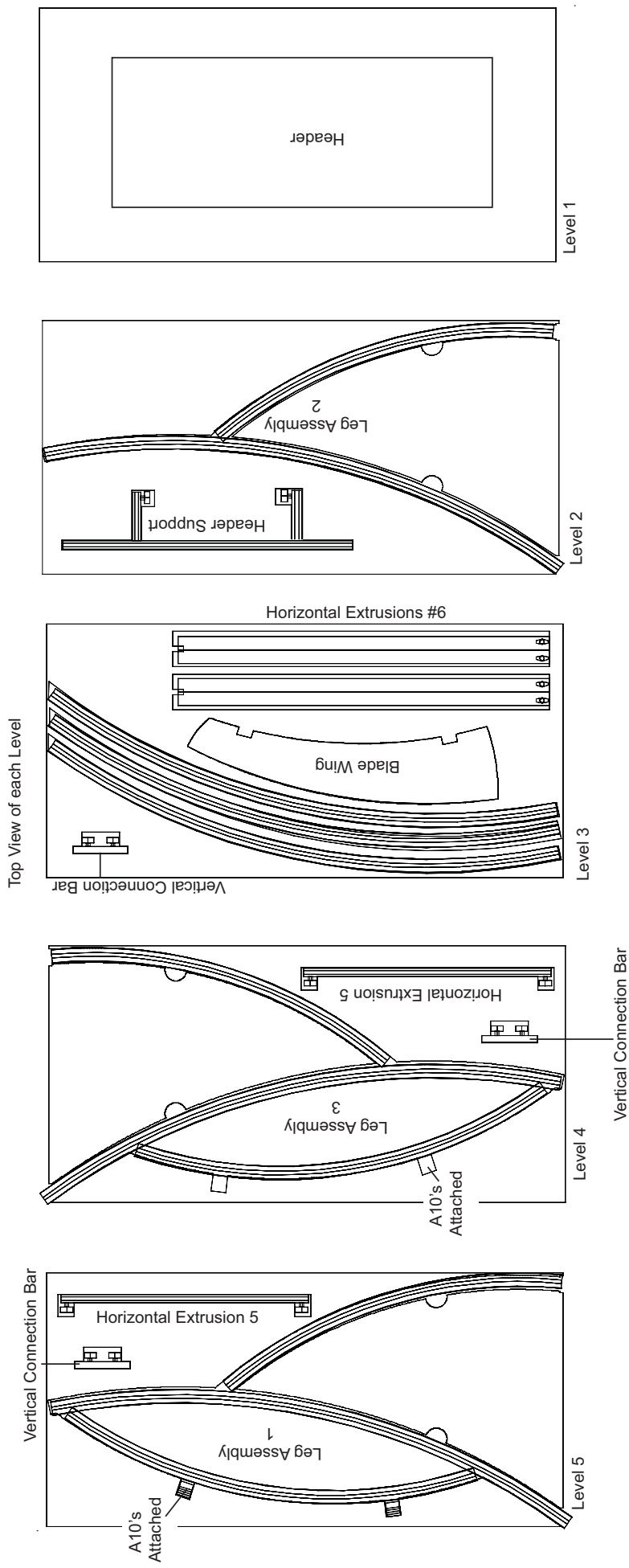


Place internal shelf into workstation then place counter atop assembled workstation.



**WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING**

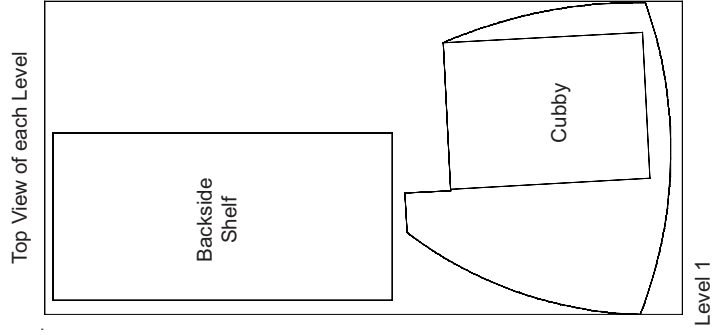
Case #1 - Backwall Components



WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING



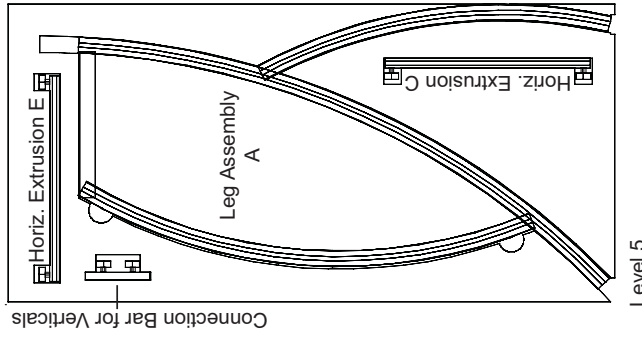
Case #2 - Backwall Components



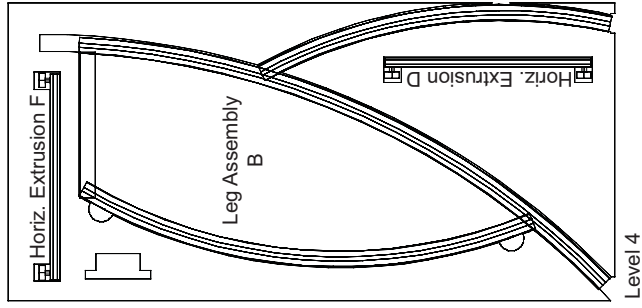
WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING

Case #3 - Workstation Components

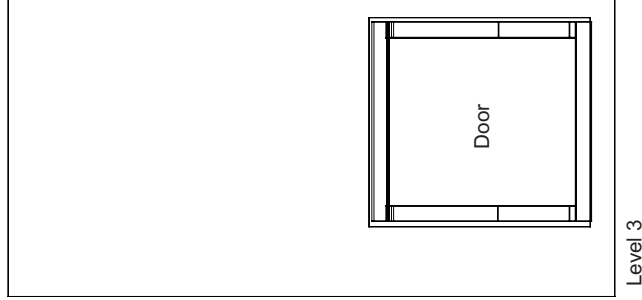
Top View of each Level



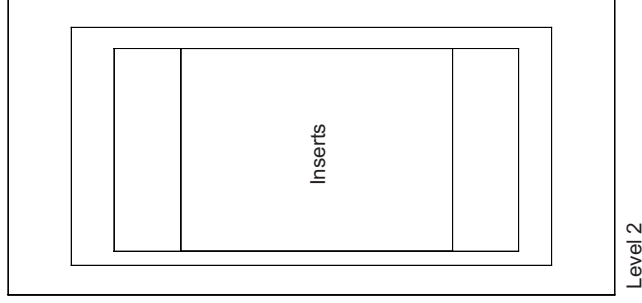
Level 5



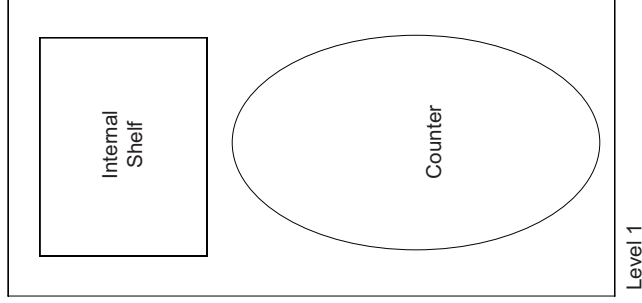
Level 4



Level 3



Level 2



Level 1

WHEN DISASSEMBLING TIGHTEN ALL BLACK KNOBS TO PREVENT LOSS DURING SHIPPING